

Date – 29.05.2023

APL/APPCB/HY\_CFO/May-23

To,  
The Member Secretary  
Andhra Pradesh Pollution Control Board (APPCB)  
Chalamalavari Street,  
Kasturibaipet,  
Vijayawada-520010.

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**Sub.:** Reg. Half yearly Compliance to CFO - Consent for operation 5 Lakh KLPA capacity Paint & 2 Lakh KLPA Resins / Water based polymers Manufacturing Plant at Plot no 3, 4 and UDL, Industrial Clutter- Pudi (V), Rambilli (M), Visakhapatnam District

**Ref:** Consent Order No: APPCB/VSP/VSP/400/HO/CFO/2018 dtd: 1<sup>st</sup> January-2019.

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Dear Sir,

As per the Consent for Operation dated 1<sup>st</sup> January 2019 i.e. operations of a 5 Lakh KLPA capacity Paint & 2 Lakh KLPA Resins / Water based polymers Manufacturing Plant at Plot no 3, 4 and UDL, Industrial Clutter- Pudi (V), Rambilli (M), Visakhapatnam District, please find enclosed herewith report for Half Yearly compliance of CFO for the period Oct'22 to Mar'23 for your perusal. We trust you will find the same in order.

We thank you for your continued support.

Thanking You,

For Asian Paints Limited.

  
*B. Jagannath*  
**B JAGANNATH**  
Associate General Manager  
Email: [compliance.visakhapatnam@asianpaints.com](mailto:compliance.visakhapatnam@asianpaints.com)

*T.B.* CC:

1. The Regional officer, AP Pollution Control Board, Visakhapatnam.

Enclosure:

1. Half Yearly CFO Compliance Report with Annexures.
2. Copy of Consent for Operation (CFO).



Half Yearly Compliance-May'23					
File No.APPCB-11022/1/2019-TEC-CFO-APPCB					
CFO-APPCB/VSP/VSP/400/HO/CFO/2018 - Dated: 01/01/2019					
S.NO	Schedule wise Conditions				Compliance
<b>General Conditions</b>					
<b>i. Outlets for discharge of effluents</b>					
<b>Outlet No</b>	<b>Outlet Description</b>	<b>Max Daily Discharge</b>	<b>Point of Disposal</b>		
1	Trade Effluent : Process, raw water treatment plant (back washes) Boiler, Coolig tower, scrubbers and washings	80.0 KLD	Shall be treated in ETP, MEE & RO Plant. Condensate from the RO & MEE shall be used in process, cooling tower makeup. RO rejects & MEE concentrate shall be disposed in ATFD.		Trade effluent are being treated ETP, MEE & RO Plant. Condensate from the RO & MEE are being reused in process, cooling tower makeup. RO rejects & MEE concentrate are being disposed in ATFD. We have not exceeded the permitted daily qty in last six months.
2	Domestic Effluent	50.0 KLD	Shall be used for flushing/utilities/ gardening after treatment in STP.		Domestic effluent are being treated in STP and are being used for flushing/utilities/ gardening. We have not exceeded the permitted daily qty in last six months.
<b>ii. Emissions from chimneys:</b>					
<b>Chimney No.</b>	<b>Description of Chimney</b>	<b>Quantity of Emissions at peak flow (m<sup>3</sup>/hr)</b>			
1	Attached to 2*3.0 TPH HSD fired boiler	...			Chimnies are available as per the details herewith.
2	Attached to 0.3 TPH HSD fired boiler	...			
3	Attached to 0.8 TPD incinerator	...			
4	Attached to 2-2000 KVA, 2*1010 KVA & 1*500 KVA DG Sets	...			
<b>iii. Hazardous waste authorization (Form-II) [See Rule 6 (2)]:</b>					
M/s. Asian Paints Limited, Plot No.3 , Plot No 4 and UDL, Industrial Cluster, Pudi (V), Rambilli (M), Visakhapatnam District is hereby granted an authorization to operate a facility for collection, reception, storage, treatment, transport and disposal of Hazardous Wastes namely:					
<b>Hazardous waste with disposal option</b>					
<b>S. No.</b>	<b>Name of Hazardous Waste</b>	<b>Stream Schedule - I</b>	<b>Quantity</b>		<b>Disposal Option</b>
1	Oil contaminated wash water & sludge	3.1	15	Tons/annum	Shall be disposed by incineration in house / at TSDF/ Co-processing in cement plants.
2	Sludge and filters contaminated with oil	3.3	15	Tons/annum	
3	Spent Carbon	36.2	10	Tons/annum	
4	Distillation Residue	20.3	80	Tons/annum	
5	Waste / residue such as filter aids	23.1	30	Tons/annum	
6	Chemical containing residue arising from decontamination	34.1	30	Tons/annum	
7	Spent ion exchange resin containing toxic metals	35.1	15	Tons/annum	
Waste generated are being disposed at TSDF.					

8	Chemical sludge from waste water treatment (dry basis)	35.3	600	Tons/annum	Shall be disposed by incineration in house or at TSD/ Co-processing/ sale to authorized recyclers.	Waste generated are being disposed at TSD.	
9	Oil & grease skimming residue	34.4	20	Tons/annum			
10	Contaminated aromatic, aliphatic or naphthenic solvents, may or may not be fit for reuse.	20.1	160	Tons/annum		Only process waste and waste residue has been disposed at TSD. There is no generation of Contaminated aromatic, aliphatic or naphthenic solvent.	
11	Process Waste	21.1	1000	Tons/annum			
12	Waste / residues	23.1	115	Tons/annum			
13	Flue gas cleaning residue	34.1	10	Tons/annum		Shall be disposed to secured landfill at TSD.	Incinerator is not used/operated and sending waste to authorised TSD hence there is no waste generation
14	Ash from incineration of hazardous waste	37.2	250	Tons/annum			
15	Discarded Asbestos	15.2	10	Tons/annum			We are asbestos free plant hence no generateion of waste

(ii) **Hazardous waste with recycling option:**

S. No.	Name of Hazardous Waste	Stream Schedule - I	Quantity after expansion		Method of Disposal	
1	Used/Spent Oil	5.1	50	MT/Annum	Shall be disposed to recyclers authorized by APPCB	In last six month there has not been any generation of used/Spent oil.
2	Discarded containers/barrels/liners contaminated with hazardous wastes/chemical liners	33.1	85	MT/Annum	Shall be disposed to outside agencies after detoxification/incineration at TSD/Co-processing Cement units	Disposal is happening only after inhouse detoxification at our dedicated cleaning facility.
3	Discarded containers/barrels/liners contaminated with hazardous wastes/chemicals (Barrels/Carboys/Drums/Totes/IBC's)	33.1	45000	Numbers/Annum		

**4 This consent order is valid for manufacture the following products along with quantities indicated only:**

S. No.	Product Name	Quantity	
1	Paints	5 Lack KL/Annum	Total paint produced during the period of Oct'22 to Mar'23 is 109922.85 KL. Total financial year 2022-23 production of water based Polymers is 217041.68 MT
2	Resins and water based Polymers	2 Lack Tons of Solids Resin (TSR)/Annum	Total water based Polymers produced during the period of Oct'22 to Mar'23 is 30492.1 MT. Total financial year 2022-23 production of water based Polymers is 60411.9 MT

This order is subject to the provisions of 'the Acts' and the Rules' and orders made thereunder and further subject to the terms and conditions incorporated in the schedule A, B & C enclosed to this order.

It has been noted.

This combined order of consent & Hazardous Waste Authorization shall be valid for a period ending with the 30th day of November, 2023.

It has been noted.



**Schedule -A**

1	Any up-set condition in any industrial plant / activity of the industry, which result in, increased effluent / emission discharge and/ or violation of standards stipulated in this order shall be informed to this Board, under intimation to the Collector and District Magistrate and take immediate action to bring down the discharge / emission below the limits.	It has been noted and will be complied
2	The industry should carryout analysis of waste water discharges or emissions through chimneys for the parameters mentioned in this order on quarterly basis and submit to the Board.	It has been noted and is being complied. Monitoring of stack emission & treated effluent parameters are being done by NABL accredited labs on monthly basis and the reports were submitting to PCB-Regional office for every quarter. Attached reports of analysis in Annexure 1
3	All the rules & regulations notified by Ministry of Law and Justice, Government of India regarding Public Liability Insurance Act, 1991 should be followed as applicable.	It has been noted and are being complied.
4	The industry should put up two sign boards (6x4 ft. each) at publicly visible places at the main gate indicating the products, effluent discharge standards, air emission standards, hazardous waste quantities and validity of CFO and exhibit the CFO order at a prominent place in the factory premises.	It has been noted and is being complied. Photograph pf Display Board has been attached herewith as Annexure 2.
5	Not withstanding anything contained in this consent order, the Board hereby reserves the right and powers to review / revoke any and/or all the conditions imposed herein above and to make such variations as deemed fit for the purpose of the Acts by the Board.	It has been noted.
6	The applicant shall submit Environment statement in Form V before 30th September every year as per Rule No.14 of E(P) Rules, 1986 & amendments thereof.	Environment statement in Form V is being submitted before 30th Sep every year as per Rule No.14 of E(P) Rules, 1986 & amendments thereof.
7	The applicant should make applications through Online for renewal of Consent (under Water and Air Acts) and Authorization under H&OW (M&TM) Rules, 2016 at least 120 days before the date of expiry of this order, along with prescribed fee under Water and Air Acts and detailed compliance of CFO conditions for obtaining Consent & HW Authorization of the Board. The industry should immediately submit the revised application for consent to this Board in the event of any change in the raw material used, processes employed, quantity of trade effluents & quantity of emissions. Any change in the management shall be informed to the Board. The person authorized should not let out the premises / lend / sell / transfer their industrial premises without obtaining prior permission of the State Pollution Control Board.	It has been noted and complied.
8	Any person aggrieved by an order made by the State Board under Section 25, Section 26, Section 27 of Water Act, 1974 or Section 21 of Air Act, 1981 may within thirty days from the date on which the order is communicated to him, prefer an appeal as per Andhra Pradesh Water Rules, 1976 and Air Rules 1982, to Appellate authority constituted under Section 28 of the Water(Prevention and Control of Pollution) Act, 1974 and Section 31 of the Air(Prevention and Control of Pollution) Act, 1981.	It has been noted.

**Schedule -B**

a) <b>WATER POLLUTION</b>			
1	The source of water is APIIC Supply. The following is the maximum permitted water consumption:		
	<b>S. No.</b>	<b>Purpose</b>	<b>Quantity</b>
			<b>Fresh</b>
	1	Process	830      ...
	2	Raw Water Treatment Plant (Back washes)	10      ...
	3	Boiler	35      ...
	4	Cooling Tower	350      20
	5	Washings	80      30
	6	Domestic	80      30
	7	Gardening	85      50
		<b>Total</b>	<b>1470      130</b>
			<b>1600</b>
	Separate meters with necessary pipe-line shall be maintained for assessing the quantity of water used for each of the purposes mentioned below		
2	The effluent discharged should not contain constituents in excess of the tolerance limits mentioned below.		
	<b>Outlet</b>	<b>Parameter</b>	<b>Limiting Standards (mg/l except for pH and temperature)</b>
	2	pH	5.50-9.00
		Total Suspended Solids (TSS at 103 - 105 C)	200.00
		Phosphate as PO <sub>4</sub>	5
		Oil and Grease	10
		Biochemical Oxygen Demand (BOD <sub>3</sub> at 27 C)	30
3	The industry shall maintain the Zero Liquid Discharge (ZLD) of process effluent. Entire process effluent shall be recycled for process/ utilities after treatment without any discharge onland / into water bodies.		It was noted and complied; treatment of trade effluent are being done in ETP followed by RO and MEE. The treatment of sewage effluent will be in STP. Treated industrial effluent will be used in process/utilities purpose. Treated domestic effluent will be used for gardening/utilities/process/ domestic purpose.
4	The industry shall maintain storm water drains and connect to the storm water tank collection sump.		Storm water drains have been made to collect the storm water in a Storm water reservoir
5	The industry shall maintain rainwater runoff tank for collection of rainwater for first 15 minutes of rain.		As per AEE and EE advice, we are preparing a sump to collect the 15 minutes rainwater runoff back to ETP along with flow meter measuring facility.
6	The industry shall install web camera to flow meters along with commissioning of the plant.		We are complying for the condition i.e. web camera has been installed to flow meters. Photograph of camera has been attached herewith as Annexure 3.

b)	<b>AIR POLLUTION:</b>			
7	The emissions shall not contain constituents in excess of the prescribed limits mentioned below:			
	<b>Chimney No.</b>	<b>Parameter</b>	<b>Emission Standard</b>	
	1&2	Particulate Matter	115	mg/Nm <sup>3</sup>
	3	Particulate Matter	50	mg/Nm <sup>3</sup>
		HCl	50	mg/Nm <sup>3</sup>
		SO <sub>2</sub>	200	mg/Nm <sup>3</sup>
		CO	100	mg/Nm <sup>3</sup>
		Total Organic Carbon	20	mg/Nm <sup>3</sup>
		HF	4	mg/Nm <sup>3</sup>
		Nox (NO and NO <sub>2</sub> expressed as NO <sub>2</sub> )	400	mg/Nm <sup>3</sup>
		Total Dioxin and furans	0.1	ngTEQ/Nm <sup>3</sup>
		Cd+Th+their compounds	0.05	mg/Nm <sup>3</sup>
		Hg and its compounds	0.05	mg/Nm <sup>3</sup>
	Sb+As+Pb+Co+Cr+Cu+Mn+ni+V+Their compounds	0.05	mg/Nm <sup>3</sup>	
	Notes :			
	All monitored values shall be corrected to 11% oxygen on dry basis			
	2. The CO <sub>2</sub> concentration in tail gas shall not be less than 7%			
	3. The industry shall maintain a minimum temperature of 11000°C in secondary combustion chamber with a gas residence time in secondary combustion chamber not less than 2 (two) seconds.			
	4. Incineration plants shall be operated (combustion chambers) with such temperature, retention time and turbulence, as to achieve Total Organic Carbon (TOC) content in the slag and bottom ashes less than 3% or their loss on ignition is less than 5% of the dry weight.			
				Stack emission monitoring are being done by external lab recognized by Govt. of India -MoEF & CC, accredited by NABL & NABET. The emission parameter has been found to be well within the limits. The test results are being communicated to good office APPCB on quarterly basis.
				Incinerator plant has not been operated in last six months for the period of Oct'22 to Mar'23 along with previous six month period i.e. Apr'22 to Sep'22. Incinerator photo has been attached herewith as Annexure 4.
8	The industry shall comply with ambient air quality standards of PM10 (Particulate Matter size less than 10 micro grams) - 100 micro gram/ m <sup>3</sup> ; PM2.5 (Particulate Matter size less than 2.5 micro grams) - 60 micro gram/ m <sup>3</sup> ; SO <sub>2</sub> - 80 micro gram/ m <sup>3</sup> ; NOx - 80 micro gram/m <sup>3</sup> , outside the factory premises at the periphery of the industry. Standards for other parameters as mentioned in the National Ambient Air Quality Standards CPCB Notification No.B-29016/20/90/PCI-I, dated 18.11.2009. Noise Levels: Day time (6 AM to 10 PM) - 75 dB (A) Night time (10 PM to 6 AM) - 70 dB (A)			We are complying with ambient air quality standards requirement. Data of ambient air quality monitoring are being communicated to good office APPCB on quarterly basis. AAQM test result report has been attached herewith as Annexure 5.
9	The industry shall comply with emission limits for DG sets of capacity upto 800 KW as per the Notification G.S.R.520 (E), dated 01.07.2003 and G.S.R.448(E), dated 12.07.2004 under the Environment (Protection) Act Rules. In case of DG sets of capacity more than 800 KW shall comply with emission limits as per the Notification G.S.R.489 (E), dated 9.07.2002 at serial no.96, under the Environment (Protection) Act, 1986.			We are complying with the DG set requirement. Data of emission monitoring from DG sets are being communicated to good office APPCB on quarterly basis. Attached analysis reports in Annexure 1
10	The industry shall include VOC analyzer in the CAAQM station within 1 month and report the compliance to Regional Office, Visakhapatnam.			We have VOC analyzer in the CAAQM station.



11	The industry shall maintain scrubber to control the process emissions and online pH monitoring data shall be submitted to the RO, Visakhapatnam on monthly basis. The effluent from the scrubber shall be routed to the ETP.	Four scrubbers have been installed to monitor and to control the process emissions; Submitting the online pH monitoring data to RO-APPCB on monthly basis. All effluent from the scrubber are being treated in ETP only.																																								
12	System of leak detection and repair of pump / pipeline shall be installed in the plant and immediate response team shall be identified for preventive maintenance.	Robust system of preventive maintenance in place to ensure immediate response to any leaks or equipment for maintenance.																																								
13	The industry shall not cause any air pollution/odour nuisance in the surrounding environment.	We are controlling air pollution and odour nuisance significantly at all places and are always strived for further development in this regards.																																								
14	The industry shall take all measures to control fugitive emissions generated from transfer points.	Raw materials which are in powder form is transferred to manufacturing process through closed pipeline. Adequate control measures are ensured while transferring like usage of bag filters to avoid powder dust into atmosphere. Additionally, maximum efforts and measures are being taken to control if any fugitive emission generated from the transfer points.																																								
<b>c) Solid Waste:</b>																																										
15	The industry shall dispose solid waste (NON HAZARDOUS) as follows																																									
	<table border="1"> <thead> <tr> <th>S. No.</th> <th>Non-Hazardous Waste Type</th> <th colspan="2">Quantity</th> <th>Disposal</th> <th></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Paper Waste</td> <td>1600</td> <td>Tons/annum</td> <td rowspan="8">Shall be disposed to recyclers</td> <td rowspan="8">We are disposing the said waste through recyclers only.</td> </tr> <tr> <td>2</td> <td>Non contaminated Plastic Waste (excluding the RM containers)</td> <td>500</td> <td>Tons/annum</td> </tr> <tr> <td>3</td> <td>Non contaminated Metal Waste (excluding the RM containers)</td> <td>200</td> <td>Tons/annum</td> </tr> <tr> <td>4</td> <td>Non contaminated Plastic RM Containers</td> <td>53000</td> <td>Nos/Annum</td> </tr> <tr> <td>5</td> <td>Non contaminated Metal RM Containers</td> <td>14100</td> <td>Nos/Annum</td> </tr> <tr> <td>6</td> <td>Inert Powder Waste</td> <td>210</td> <td>Tons/annum</td> </tr> <tr> <td>7</td> <td>Non contaminated Wooden Waste</td> <td>1950</td> <td>Tons/annum</td> </tr> <tr> <td>8</td> <td>Non contaminated Miscellaneous Waste</td> <td>240</td> <td>Tons/annum</td> </tr> </tbody> </table>	S. No.	Non-Hazardous Waste Type	Quantity		Disposal		1	Paper Waste	1600	Tons/annum	Shall be disposed to recyclers	We are disposing the said waste through recyclers only.	2	Non contaminated Plastic Waste (excluding the RM containers)	500	Tons/annum	3	Non contaminated Metal Waste (excluding the RM containers)	200	Tons/annum	4	Non contaminated Plastic RM Containers	53000	Nos/Annum	5	Non contaminated Metal RM Containers	14100	Nos/Annum	6	Inert Powder Waste	210	Tons/annum	7	Non contaminated Wooden Waste	1950	Tons/annum	8	Non contaminated Miscellaneous Waste	240	Tons/annum	
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<b>GENERAL</b>																																										
16	The industry shall maintain the following records and the same shall be made available to the inspecting officers of the Board: a. Daily production details (ER-1 Central Excise Returns). b. Quantity of Effluents generated, treated, recycled/reused. c. Log Books for pollution control systems. d. Characteristics of effluents and emissions. e. Hazardous/non hazardous solid waste generated and disposed. f. Inspection book. g. Manifest copies of effluents / hazardous waste.	It is noted and the data is being maintained as per the requirement.																																								
17	The industry shall place the chemical drums on concrete platform only. The Platform shall be provided with sufficient dyke wall and spillage collection system.	Noted, chemical drums are placed and stored on concrete platform only. The platform are provided with sufficient dyke wall and spillage collection system.																																								
18	The industry shall provide black top / cement internal roads.	Industry has provided black top / cement internal roads.																																								

19	The industry shall maintain records of chemical consumption for pollution control.	We are maintaining records of chemical consumption for pollution control and are always trying for the continual improvement on pollution reduction/abatement.
20	The industry shall maintain good house keeping within the plant premises.	Noted, a dedicated team has been deployed on daily housekeeping within the plant premises.
21	During transfer of materials, spillages shall be avoided and garland drains shall be constructed to avoid mixing of accidental spillages with domestic waste and storm water drains.	Noted, complete precaution is being taken during transfer of material, garland drains has been constructed to avoid mixing of accidental spillages with domestic waste and storm water drains.
22	The industry shall isolate the storage of highly flammable chemicals, solvents & other raw materials from the rest of facilities in the plant premises.	Noted, we have isolated the storage of highly flammable chemicals, solvents & other raw materials from the rest of facilities in the plant premises.
23	The industry shall ensure that there shall not be any change in the process technology, source of raw material and scope of working without prior approval from the Board.	Noted, the same will be complied and ensured.
24	Thick green belt shall be developed & maintained by the industry with tall growing trees all along the boundary of the plant and in the vacant place in an area of minimum 33% of total area.	Noted, a fully developed green belt with tall growing trees all along the boundary of the plant and in the vacant place has been maintained as per the compliance requirement. Currently there is green belt of 36 % of total area 113 acres.
25	Any other directions / circulars / notices issued by CPCB, MoEF&CC and APPCB shall be followed from time to time.	Noted, we are complying for all other directions / circulars / notices issued by CPCB, MoEF&CC and APPCB as and when received.

**Schedule -C [See rule 6(2)]**  
**[CONDITIONS OF AUTHORISATION FOR OCCUPIER OR OPERATOR HANDLING**  
**HAZARDOUS WASTES]**

1	All the rules and regulations notified by Ministry of Environment and Forests, Government of India under the E(P) Act, 1986 in respect of management, handling, transportation and storage of the Hazardous wastes should be followed.	Notes, we are ensuring and complying all the rules and regulations notified by Ministry of Environment and Forests, Government of India under the E(P) Act, 1986 in respect of management, handling, transportation and storage of the Hazardous wastes.
2	The industry shall not store hazardous waste for more than 90 days as per the Hazardous & Other Wastes (Management & Transboundary Movement) Rules, 2016 and amendments thereof.	Noted, we are always disposing hazardous waste within the storage days limit of 90 days as per Hazardous & Other Wastes (Management & Transboundary Movement) Rules, 2016 and amendments thereof.
3	The industry shall store Used / Waste Oil and Used Lead Acid Batteries in a secured way in their premises till its disposal to the manufacturers / dealers on buyback basis.	We are ensuring the safe storage practices for Used / Waste Oil and Used Lead Acid Batteries till their disposal to the manufacturers / dealers on buyback basis.
4	The industry shall maintain 7 copy manifest system for transportation of waste generated and a copy shall be submitted to concerned Regional Office of APPCB. The driver who transports Hazardous Waste should be well acquainted about the procedure to be followed in case of an emergency during transit. The transporter should carry a Transport Emergency (TREM) Card.	Noted, we maintain 7 copy manifest system for transportation of waste generated and a copy is being submitted to concerned Regional Office of APPCB. We ensure the driver of transportation of Hazardous Waste are well acquainted about the procedure to be followed in case of an emergency during transit. We ensure the Transport Emergency (TREM) Card availability with transporter during every consignment.



5	The industry shall maintain proper records for Hazardous & other wastes stated in Authorisation in FORM-3 i.e., quantity of Incinerable waste, land disposal waste, recyclable waste etc., and file annual returns in Form- 4 as per Rule 6 (5) of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules, 2016 and amendments thereof.	Noted, we maintain proper records for Hazardous & other wastes stated in Authorization in FORM-3 i.e., quantity of Incinerable waste, land disposal waste, recyclable waste etc., and file annual returns in Form- 4 as per Rule 6 (5) of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules, 2016 and amendments thereof. was noted and being complied
6	The industry shall submit the condition wise compliance report of the conditions stipulated in Schedule A, B & C of this Order on half yearly basis to Board Office, Vijayawada and concerned Regional Office.	Noted, we are submitting the condition wise compliance report of the conditions stipulated in Schedule A, B & C of this Order on half yearly basis to Board Office, Vijayawada and concerned Regional Office.

For Asian Paints Limited



**B. Jagannath**  
**Authorized Signatory,**  
**Associate General Manager**