

S.No		SPECIFIC CONDITIONS		COMPLIANCE																																																									
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1	The industry shall install appropriate pollution control systems to achieve Zero Liquid Discharge (ZLD)- ETP, MEE with VOC scrubbers, ATFD and RO plant	All effluent generated being treated in the ETP followed by RO. RO reject being evaporated in MEE followed by ATFD. No effluent will be discharged outside factory premises.																																																											
2	The treated effluent after duly meeting norms shall be utilised in the manufacturing process of plant for utilities purposes only and there shall not be any discharge into on land under any circumstances	Treated effluent will be reused in process or as cooling tower makeup and boiler feed. There will be no discharge on land.																																																											
3	The project proponent has to take up the development of "Kondakarla Ava Lake" under CSR activities	As per the EC amendment-SEIAA/AP/VSP-178/2015-1215, dtd 31.10.2016. Along with other surrounding industries, APL will work as a joint project while implementing of Kondakarla Ava Lake																																																											
4	The industry may explore the adoption of green technology in the plant	All our processes and practices are designed to fulfil the requirement of Indian Green Building Council Factory Rating. Solar power, waste minimisation schemes, reuse schemes, auto handling of materials to reduce dust emissions, etc are few green technologies that we use.																																																											
5	Industry shall implement wildlife conservation plan for Kondakarla Ava with special reference to species in Schedule-I	As per the EC amendment-SEIAA/AP/VSP-178/2015-1215, dtd 31.10.2016. Along with other surrounding industries, APL will work as a joint project while implementing of Kondakarla Ava Lake																																																											
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i)	The industry shall achieve Zero Liquid Discharge	All effluent generated being treated in the ETP followed by RO. RO reject being evaporated in MEE followed by ATFD. No effluent will be discharged outside factory premises.																																																											
ii)	The industry shall provide solvent recovery system (drums) cleaning/washing system	Being a closed loop handling system, waste solvent generation is minimum. This is consumed back into the process																																																											
iii)	The industry shall provide hazardous waste container (drums) cleaning/washing system	A system to clean the Barrels and IBCs has been provided and being used																																																											
iv)	The industry shall provide mass flow meter to measure quantity of steam consumed for MEE system	Mass flow meters are provided to measure quantity of steam consumed																																																											
v)	The industry shall provide magnetic tamper proof flowmeters to measure quantity of different streams of effluents generated and routed through the treatment systems	The same has been provided separately for industrial effluent and sewage effluent streams																																																											
vi)	The industry shall provide stream stripping system to handle volatile matter in the effluents	Currently we plan to produce water based paints, which use low quantity of volatile raw materials. Effluent is generated from cleaning of such water based paint manufacturing equipment. This effluent has very low volatile content. We are exploring the applicability of stripping system to handle volatile matter in the equipment.																																																											
vii)	The industry shall send hazardous waste to the authorised cement industries/ TSDF/ authorised recyclers by proper manifest to system	It was noted and being complied																																																											
viii)	The industry shall install dual chamber incinerator with appropriate pollution control systems in conformity with CPCB/ MOEF & CC guidelines	An incinerator with pollution control system as per CPCB/MOEF/CC guidelines has been installed																																																											
ix)	The industry shall fulfil all commitments made during the public hearing held on 29.06.2016	It is noted and shall be complied																																																											
<b>Air Pollution</b>																																																													
Source of flue gas emissions, details of stack, and air pollution control system are as follows:																																																													
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The fuel that will be used for Incinerator/DG sets is HSD. The fuel that will be used for Boilers is LPG/HSD. We have installed 2 boilers of 3 TPH each and one boiler of 0.3 TPH. An incinerator of 0.8 TPH has been installed to cater to the current requirement. 2 nos of DG sets of 2000 KVA each, 2 nos of DG set of 1010 KVA each and 1 no of DG set with capacity 500 kva have been installed. All stacks are at 30m height from ground level and conforming to CPCB norms. We have ensured that total installation capacity and number of sources have not exceeded the mentioned value.																																																													

<p>The emissions will be dispersed as mentioned complying to CPCB/MOEF &amp; CC norms. Scrubbers and bag filters have been provided. Currently all process equipment are connected to 4 scrubbers with vent height 18m from ground level. Raw material storage silo vents- Currently all 76 nos of silos are connected to silos vents</p>	<p>Details of process emissions, stack heights, and air pollution control systems are as follows:</p> <table border="1" data-bbox="167 1451 223 2184"> <thead> <tr> <th>S.no.</th> <th>Source</th> <th>Stack height</th> <th>APCE</th> <th>Emission norms</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Process vents (5 nos)</td> <td>18 mts. each</td> <td>Scrubbers</td> <td>CPCB/MOEF &amp; CC norms</td> </tr> <tr> <td>2</td> <td>Raw material storage silos vents (150 nos)</td> <td>12 mts</td> <td>Bag filters</td> <td>CPCB/MOEF &amp; CC norms</td> </tr> </tbody> </table>	S.no.	Source	Stack height	APCE	Emission norms	1	Process vents (5 nos)	18 mts. each	Scrubbers	CPCB/MOEF & CC norms	2	Raw material storage silos vents (150 nos)	12 mts	Bag filters	CPCB/MOEF & CC norms																																																
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<p>Solvents are used only in the process as raw material and it is a completely closed loop system so there is no solvent evaporation. Monitoring will be carried out as per requirement.</p>	<p>Necessary measures shall be taken to control odour as far as possible. Sub coolers for brine circulation shall be installed to reduce solvent evaporation losses into the atmosphere. All the solvent storage tanks shall be connected to vent condensers. Regular monitoring of the VOCs shall be carried out using sensors</p>																																																															
<p>Being a closed loop handling system, waste solvent generation is minimum. This is consumed back into the products.</p>	<p>The solvents shall be recovered by installing solvent recovery facility. The recovered solvents shall be reused in the process or sold to recyclers authorised by APPCB. The volatile vapours generated during process shall be routed through condensers and the condensate shall be reused in the plant</p>																																																															
<p>It was noted and being complied</p>	<p>The area of the greenbelt shall not be less than 33% of the total area of the site. Greenbelt with tall growing trees shall be developed along the boundary of the site</p>																																																															
<p>Raw materials are transferred through close loop system. It has been noted and being complied.</p>	<p>Raw materials shall be transported in covered trucks. Raw materials shall be stored under sheds. All the belt conveyors shall be covered with G.I. sheets. Appropriate dust extraction cum collection system will be provided for raw material handling and conveyor system. All the roads in the plant area shall be asphalted/concreted and water shall be sprinkled to suppress the dust.</p>																																																															
<p>Monitoring of the ambient air including noise is being done every month. Half year reports submitting/sending to Regional office and the respective zonal office of CPCB and APPCB</p>	<p>Ambient air quality including ambient noise level must not exceed the standards stipulated under Notification dt. 16.11.2009 issued by MOEF &amp; CC, GOI. Monitoring of ambient air quality and stack emissions shall be carried out regularly in consultation with APPCB. Data on ambient air quality should be regularly submitted to the Ministry including its Regional Office located at Chennai and the State Pollution Control Board/Central Pollution Control Board once in six months.</p>																																																															
<p>Treatment of trade effluent will be in ETP followed by RO and MEE. The treatment of sewage effluent will be in STP. Treated industrial effluent will be used in process/utilities purpose. Treated domestic effluent will be used for gardening/utilities/process/ domestic purpose.</p>	<p><b>b) Water Pollution</b></p> <p>The details of water consumption, wastewater generation, treatment and disposal are as follows:</p> <table border="1" data-bbox="718 1388 925 2184"> <thead> <tr> <th>S.no.</th> <th>Purpose</th> <th>Water consumption (lit)</th> <th>Wastewater generation (lit)</th> <th>Treatment facilities</th> <th>Disposal option</th> <th>Discharge standard</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Raw water treatment plant (back washes)</td> <td>10</td> <td>10</td> <td></td> <td></td> <td></td> </tr> <tr> <td>2</td> <td>Process</td> <td>854</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>3</td> <td>Boiler</td> <td>31</td> <td></td> <td>Conventional ETP, RO, Shipper/MEE, ATFD</td> <td>Recycled</td> <td>Standards notified by MOEF and CC/APPB</td> </tr> <tr> <td>4</td> <td>Cooling tower</td> <td>350</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>5</td> <td>Washings</td> <td>80</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>6</td> <td>Domestic</td> <td>80</td> <td></td> <td>STP</td> <td>Reuse for flushing, utilities etc</td> <td>Standards notified by MOEF and CC/APPB</td> </tr> <tr> <td>7</td> <td>Gardening</td> <td>215</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>Total</td> <td>1591</td> <td>180</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	S.no.	Purpose	Water consumption (lit)	Wastewater generation (lit)	Treatment facilities	Disposal option	Discharge standard	1	Raw water treatment plant (back washes)	10	10				2	Process	854					3	Boiler	31		Conventional ETP, RO, Shipper/MEE, ATFD	Recycled	Standards notified by MOEF and CC/APPB	4	Cooling tower	350					5	Washings	80					6	Domestic	80		STP	Reuse for flushing, utilities etc	Standards notified by MOEF and CC/APPB	7	Gardening	215						Total	1591	180			
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<p>Rainwater harvesting structures are provided for both roof water and storm water. Groundwater being recharged by making necessary structures through CSR activities</p>	<p>The proponent shall provide separate storm water drains and harvest the rain water from the rooftops to recharge the ground water</p>																																																															
<p>The same has been noted and provided</p>	<p>iii) The industry shall provide dual plumbing system for utilization of treated domestic effluents</p>																																																															

**c) Solid Waste**

i) The details of hazardous waste generation and disposal option are as follows:

S. No.	Waste description	Quantity	Source of generation	HSN	ICD	Disposal method
1	Oil-contaminated sludge, waste oil, waste grease and sludge	3.5	Oil-contaminated sludge, waste oil, waste grease and sludge generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
2	Sludge and filter cake, concentrated with oil	3.5	Sludge and filter cake, concentrated with oil generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
3	Used Grease oil	3.5	Used Grease oil generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
4	Distilled water	3.5	Distilled water generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
5	Spent solvent	3.5	Spent solvent generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
6	Oil-contaminated sludge	3.5	Oil-contaminated sludge generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
7	Spent solvent	3.5	Spent solvent generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
8	Spent solvent	3.5	Spent solvent generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
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19	Spent solvent	3.5	Spent solvent generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.
20	Spent solvent	3.5	Spent solvent generated from the plant during the process of manufacturing of various products.	2826	2826	Incineration in a hazardous waste incinerator.

The details of non hazardous waste generation and disposal are as follows:

S. no.	Waste description	Non hazardous waste generation per annum	Disposal options
1	Paper waste	1600 MT	To authorised cement industries for co-incineration
2	Plastic waste (excluding RM containers)	500 MT	To authorised cement industries for co-incineration
3	Metal waste (excluding RM containers)	200 MT	Authorized recyclers
4	Plastic RM containers	53000 nos	Authorized recyclers
5	Metal RM containers	14100 nos	Authorized recyclers
6	Powder waste	210 MT	To authorised cement industries for co-incineration
7	Wooden waste	1550 MT	To authorised cement industries for co-incineration
8	Miscellaneous	240 MT	To authorised cement industries for co-incineration

**3 The industry shall comply with provision of Hazardous and Other Waste (Management and Transboundary Movement) Rules 2016 and the manufacture, storage and import of Hazardous Chemical Rules 1989**

**GENERAL CONDITIONS**

C) This order is valid for a period of 7 years

ii) "Consent for Establishment" shall be obtained from Andhra Pradesh Pollution Control Board under Air and Water Act before the start of any activity/construction work at site

iii) Provision shall be made for the housing of the construction labour within the site with all necessary infrastructure and facilities such as safe drinking, fuel for cooking, mobile toilets, mobile STP, medical healthcare, creche etc.,. The housing may be in the form of temporary structures to be removed after the completion of the project. The safe disposal of wastewater and solid wastes generated during the construction phase should be ensured.

iv) No change in process technology and scope of working should be made without prior approval of the SEIAA, A.P. No further expansion or modifications in the plant shall be carried out without prior approval of the SEIAA, A.P./MOEF&CC, Gov, New Delhi, as applicable

v) The proponent shall submit half yearly compliance reports in respect of the terms and conditions stipulated in this order in hard and soft copies to the SEIAA and MOEF & CC on 1st June and 1st December of each calendar year

It has been noted and being complied

COMPLIANCE

It has been noted and will be applied for renewal on completion of validity

It was noted and complied

The housing with all the necessary infrastructure and facilities for construction labour and their families has been arranged as per Amendment to EC copy Order no. SEIAA/AP/NSP-178/2015. All our processes are designed to fulfil the requirement of Indian Green Building Council Factory Rating wherein we identify, segregate and quantify all construction waste, reusing where possible.

In case of any changes, APL will apply for a fresh appraisal to the Authority

Half year compliance reports being submitted as mentioned to SEIAA and MOEF & CC

It has been noted and being complied

<p>vi) Four ambient air quality monitoring systems should be established in the core zone as well as in the buffer zone for RSPM, SPM, PM10, PM2.5, SO2, NOx, Ammonia, VOCs monitoring. Location of the stations should be decided based on the meteorological data, topographical features, and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the SPCB</p>	<p>It is noted and is being complied</p>
<p>vii) Data on ambient air quality (RPM, SPM, PM10, PM2.5, SO2, NOx, Ammonia, VOCs) should be regularly submitted to the Ministry including its regional office located at Chennai and the SPCB/CPCB once in 6 months</p>	<p>It has been noted and being complied</p>
<p>viii) Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects</p>	<p>Personal Protective equipment (Helmets, Safety shoes, Gloves, Masks, Goggles etc.) shall be provided along with proper training about the same.</p>
<p>ix) Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.</p>	<p>It is noted and is being complied</p>
<p>x) A separate environmental management cell with suitable, qualified personnel and with exclusive budget should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organisation</p>	<p>It has been noted and is being complied</p>
<p>xi) The funds of earmarked for environmental protection measures (Capital cost Rs. 600 lakhs and recurring cost: of Rs. 50 lakhs/annum) should be kept in separate account and should not be diverted for other purpose. Yearwise expenditure should be reported to SEIAA, Ministry and its regional office located at Chennai</p>	<p>It has been noted and yearwise expenditure being submitted along with Environmental Statement</p>
<p>xii) The Regional Office of MoEF &amp; CC located at Chennai/APPCB monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer(s) of the regional office by furnishing the requisite data/information/monitoring reports</p>	<p>It has been noted and shall be complied</p>
<p>xiii) The project proponent shall submit the copies of the environmental clearance to the Heads of the local bodies, Panchayats and Municipal bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt</p>	<p>It was noted and complied</p>
<p>xiv) The project authorities should advertise atleast in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the SPCB and SEIAA, A.P. This order shall be displayed in the website of the project proponent.</p>	<p>It was noted and complied</p>
<p>xv) The SEIAA or any other competent authority may alter/modify the above conditions or stipulate any further condition in the interest of environment protection.</p>	<p>It has been noted</p>
<p>xvi) Any appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010</p>	<p>It has been noted</p>
<p>xvii) The company shall undertake eco-development measures including community welfare measures in the project area</p>	<p>It has been noted and shall be complied</p>
<p>xviii) The proponent shall obtain all other mandatory clearances from respective departments</p>	<p>It has been noted and shall be complied</p>
<p>xix) Concealing the factual data or failure to comply with any of the conditions mentioned above may result in the withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986</p>	<p>It has been noted</p>
<p>xx) The SEIAA may revoke or suspend the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter/modify the above conditions or stipulate any further condition in the interest of environmental protection</p>	<p>It has been noted</p>
<p>xxi) The above conditions will be enforced inter-alia, under the provisions of the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and the Public Liability Insurance Act, 1991 along with their amendments and rules.</p>	<p>It has been noted and shall be complied</p>

For Asian Paints LTD  
  
Rajesh Gupta  
Associate General Manager

